Material Safety Data Sheet

May be used to comply with

OSHA's Hazard Communication Standard, 29 CFR 1910.1200. Standard must be consulted for specific requirements.

IDENTITY (As Used on Label and List) Chemical Name & Synonyms: Polyvinyl Chloride (CAS #: 9002-86-2) Chemical Family: Polymer Formula: (CH2CHCl)

Trade name: **PVC Water & Sewer Pipe**

Section I

Manufacturer's Name VinylTech Corporation	Emergency Telephone Number 602-233-0071
Address (<i>Number, Street, City, State, and ZIP Code</i>) 201 South 61 st Avenue Phoenix, Arizona 85043	Telephone Number for Information 602-233-0071
	Date Prepared November 30, 2000
	Signature of Preparer (optional)

Section II - Hazard Ingredients/Identity Information

None in excess of OSHA or EPA TLV's				
Common Name(s))	PEL	TLV	Recommended	%(optional)
Hazardous Components (Specific Chemical Identity;	OSHA	ACGIH	Other Limits	

Section III - Physical/Chemical Characteristics

Boiling Point	Specific Gravity ($H_2O = 1$)	
Not Applicable	1.4 to 1.6	
Vapor Pressure (mm Hg.)	Melting Point	
Not Applicable	Not Applicable	
Vapor Density (AIR = 1)	Evaporation Rate (Butyl Acetate = 1)	
Not Applicable	Not Applicable	
Solubility in Water Not Soluble in Water		
Appearance and Odor White, Green, & Purple - Odorless		

Section IV - Fire and Explosion Hazard Data

Flash Point (Method Used) 734° F; Self Ignition - 850° F (ASTM D1929)	Flammable Limits Not Applicable	LEL	UEL	
Extinguishing Media Product is self-extinguishing. Use water, dry chemical or carbon dioxide on other combustibles as appropriate.				

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U.S. Department of Labor

	Occupational Safety and Health Administration	
Standard,	(Non-Mandatory Form)	
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ts.	OMB No. 1218-0072	
nd List) lyvinyl Chloride	Note: Blank spaces are not permitted. If any item is not applicable, or no information is available, the space must be marked to indicate that.	

Special Fire Fighting Procedures If PVC is present in a fire, use respiratory protection approved for acid gas.

Unusual Fire and Explosion Hazards

If PVC Pipe is exposed to sufficient heat, it will thermally degrade and generate hydrogen chloride gas.

Section V - Reactivity Data

Stability	Unstable	Conditions to Avoid
	Stable X	Exposure to high temperatures (above 350° F) can cause thermal decomposition and generation of hydrogen chloride gas.
Incompatibility (A Ketones and oth	Materials to Av er polar hydro	oid) carbons
Hazardous Decor Hydrogen chlor	nposition or By ide gas	products
Hazardous Polymerization	May Occur	Conditions to Avoid Not Applicable
	Will Not Occur X	

Section VI - Health Hazard Data

Route(s) of Entry:	Inhalation? Dust from cutting pipe	Skin?	Ingestion?
Health Hazards (Acute PVC dust is considered	and Chronic) ed a nuisance dust only. PVC	Pipe is non-hazardous.	
Carcinogenicity:	NTP? No	IARC Monographs? No	OSHA Regulated? No
Signs and Symptoms of None known	of Exposure		
Medical Conditions Ge None known	enerally Aggravated by Exposur	e	
Emergency and First A PVC Pipe is inert in a	hid Procedures Ill intended uses. Dust from cu	tting can be removed wit	th water.

Section VII - Precautions for Safe Handling and Use

Steps to Be Taken in Case Material is Released or Spilled Normal housekeeping effort in the case of PVC dust.
Waste Disposal Method Dispose of in accordance with local regulations. Avoid incineration.
Precautions to Be taken in Handling and Storing None known
Other Precautions None known

Section VIII - Control Measures

Respiratory Protection (<i>Specify Type</i>) None required in normal use.			
Ventilation	Local Exhaust None	Special Not Applicable	

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	Mechanical (General) None	Other Not Applicable
Protective Gloves Required only to protect against cuts & bruises	Eye Protection None required in normal use.	
Other Protective Clothing or Equipment None required in normal use.		
Work/Hygienic Practices None required in normal use.		